## PRE-OPERATIONAL CHECKLIST FOR A

## **Tow tractor**



NAME	DATE	Truck No

All the items in the "ITEMS TO BE CHECKED" column must be checked by operators before operating equipment.

Indicate whether each item is in a serviceable condition (using a tick) or not (using a cross). If irrelevant, write n/a in the comments section. If defective, comment on the exact nature of the defect and do not operate until reported and corrected. A new checklist then needs to be filled in and retained indicating that all parts are serviceable.

## PERSONAL PROTECTIVE EQUIPMENT REQUIRMENTS

Safety belt inside the operator's cabin, and a reflective jacket, safety boots and hard hat in hard hat areas when disembarked from the machine.



PRE-OPERATIONAL ITEMS TO BE CHECKED	<b>*</b>	
STEERING SYSTEM		
RESERVOIR OIL LEVEL SUFFICIENT	PUMP DRIVE BELT NOT LOOSE / WORN	
OIL LINES SECURE WITH NO LEAKS	STEERING GEAR SUFFICIENTLY LUBRICATED	
MECHANICAL LINKAGE SECURE		
ELECTRICAL SYTEM		
LIGHTS WORKING PROPERLY	NO LOOSE CABLES	
CONTROLS WORKING PROPERLY	BATTERY POSTS & CONNECTIONS CLEAN	
BATTERY SUFFICIENTLY CHARGED	GENERATOR BELT NOT WORN / LOOSE	
PROPER ELECTROLYTE LEVEL	GENERATOR BRUSHES NOT WORN	
FUEL SYSTEM		
FUEL LEVEL SUFFICIENT	NO CRACKS ON VALVE HOUSING	
fuel lines secure & not leaking	RELIEF VALVE REACHES PROPER SETTING	
<b>HYDRAULIC RESERVOIR &amp; HOSES CHECKS</b>		
NO CLOGGED ELEMENTS IN FILTERS	AIR FILTER CLEAN & IN GOOD CONDITION	
RESERVOIR OIL LEVEL SUFFICIENT	CARBURETTOR MOUNTING BOLTS TIGHT	
COOLING SYSTEM		
RADIATOR WATER LEVEL SUFFICIENT	ANTIFREEZE LEVEL SUFFICIENT	
WATER PUMP NOT LEAKING	FAN BELT NOT WORN / LOOSE	
WATER HOSES NOT LEAKING		
BRAKE SYSTEM		
BRAKE PEDAL OPERATIONAL	NO LINES WITH FLUID LEAKS	
PARKING BRAKE OPERATIONAL	VACUUM LINES SECURE & UNDAMAGED	
MASTER CYLINDER FLUID LEVEL SUFFICIENT	AIR FILTER CLEAN & UNDAMAGED	
TORQUE CONVERTER		
fluid lnes secure & not leaking	FLUID LEVEL SECURE	
TRANSMISSION & TRANSFER CASE		
NO OIL LEAKS	PROPELLER SHAFT CONNECTIONS SECURE	
LUBRICANT LEVEL SUFFICIENT		
AXLES & TYRES		
TYRE PRESSURE SUFFICIENT	MOUNTING NUTS TIGHT	
tyres not damaged / unevenly worn	DIFFERENTIAL LUBRICATION LEVEL SUFFICIENT	
MECHANICAL SYSTEM		
no unusual noises when on	COUPLER WORKING PROPERLY	
HORN WORKING & LOAD ENOUGH		

## **Continued overleaf**

PRE-START ENGINE CHECKS	YX		
GENERAL CHECKS			
ENGINE COMPARTMENT HAS NO DEBRIS	FUEL TANK DRAINED OF WATER SEDIMENT		
NO FUEL, WATER & OIL LEAKS (GROUND)	TURBO CHARGER IN GOOD CONDITION		
FLUIDS / LUBRICATION (CHECK LEVELS AND / OR CONDITION)			
GREASE POINTS LUBLICATED ENGINE OIL	STEERING OIL BRAKE FLUID STEERING OIL		
RADIATOR COOLANT BATTERY ELECTROLYTE DIFFERENTIAL OIL TRANSMISSION AXLE OIL			
FRONT AXLE OIL PLANATERIES OIL HYDRAULIC OIL LEVEL TRANSMISSION OIL (ENGINE ON)			
COOLING SYSTEM CHECKS			
FAN ASSEMBLY IN GOOD CONDITION	RADIATOR CAP HAS NO CONTAMINANTS		
NO LEAKS / DAMAGE ON PIPES, HOSES & CLAMPS	RADIATOR CAP NOT CORRODED		
RADIATOR CORE NOT LEAKING / CORRODED	WATER PUMP PULLEY PROPERLY ALIGNED		
AIR INDUCTION & EXHAUST SYSTEM			
ENGINE PRE-CLEANER BOWL UNOBSTRUCTED	AIR RESTRICTION INDICATOR GREEN		
AIR FILTER CLEAN & IN GOOD CONDITION	AIR RESERVOIR DRAINED OF WATER & SEDIMENT		
AIR INDUCTION PIPES IN GOOD CONDITION	MUFFLER / EXHAUST IN GOOD CONDITION		
BATTERY			
CLEAN, DRY & PROPERLY SECURED	CASING NOT BUCKLED BY HEAT DAMAGE		
TERMINAL LUGS CLEAN & TIGHT	ALTERNATOR IN GOOD CONDITION		
FUEL SYSTEM			
PUMP IN GOOD CONDITION	THROTTLE LINKAGE IN GOOD CONDITION		
FUEL LINES IN GOOD CONDITION	FILTER CLEAN & IN GOOD CONDITION		
FUEL LINE CLAMPS SECURE & UNDAMAGED	FUEL INJECTORS IN GOOD CONDITION		
BRAKE SYSTEM			
AIR COMPRESSOR IN GOOD CONDITION	LINKAGE IN GOOD CONDITION		
BLEED AIR TANK IN GOOD CONDITION	LINES & HOSES IN GOOD CONDITION		
HYDRAULIC SYSTEM			
RESERVOIR IN GOOD CONDITION & NO LEAKS	CLEVIS MOUNTINGS ALL TIGHTLY FASTENED		
PUMP IN GOOD CONDITION & NO LEAKS	CYLINDERS ALL IN GOOD CONDITION		
OIL COOLER IN GOOD CONDITION	PISTON RODS ALL NOT DISCOLOURED		
VALVE BANK IN GOOD CONDITION & NO LEAKS	PISTON RODS HAVE NO VERTICAL SCRATCHES		
PIPES ALL IN GOOD CONDITION & NO LEAKS	PISTON RODS NOT BENT / CRACKED		
PORTS NOT LEAKING	NO LEAKING OIL FROM RING SEALS		
OPERATOR SIGNATURE	DATE		

Never rush an inspection.

Remember: your reputation is on the line!

Never use damaged or malfunctioning equipment. Report all faults to your supervisor!

Never use equipment you're not trained to operate! Contact us at +27 (0) 12 661 6721 or visit us at www.hretd.co.za for quality in-service training